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## A CONTROL SYSTEM AND METHOD FOR CONTROLLING ONE OR SEVERAL MANIPULATORS

## TECHNICAL FIELD

5 The present invention relates to a control system for control of one or more manipulators, wherein the control system comprises one or more computers and drive units for controlling the manipulators. A manipulator is a movable mechanical unit, the movements of which are driven by one  
10 or more motors. The invention is applicable to all types of mechanical units, whose movements are controlled by a computer program. Examples of manipulators are industrial robots and means of transport such as roller conveyors. The invention is especially useful in connection with the con-  
15 trol of industrial robots.

The present invention also relates to use of the control system according to the invention for control of an industrial robot.

20 The present invention also relates to a method for control of one or more manipulators.

## BACKGROUND ART

25 An industrial robot comprises a plurality of arms that are rotatable relative to each other about a plurality of axes. The movements of the axes are driven by motors mounted on each axis. The speeds and accelerations of the axes are  
30 controlled by the control system of the robot that generates control signals to the motors. The control system comprises drives that control the motors by converting direct current to a variable alternating current in dependence on control signals from an axis computer. Each motor has a  
35 drive of its own. The control system may have one or more axis computers. Further, the control system comprises a main computer that is adapted to execute a program with instructions for the movements and that supplies the axis

- computer with control instructions. These control instructions are then transformed by the axis computer into control signals for the drives. The function of the axis computer is thus to ensure that orders from the main computer are carried out. The task of the main computer is to plan the movement path of the robot, so-called path planning, and the task of the axis computer is to ensure that the robot completes the planned path. The control signals to the drives determine motor torque, motor speeds and drive currents for each axis. The main computer also has many other tasks, such as handling I/O systems, application programs, interpolation, and communication with external systems.
- 15 A conventional control system for an industrial robot comprises a coherent unit, where the different parts in the control system, such as main computer, axis computer and drives, are mounted in one and the same cabinet with a common power supply, a common interface externally, and a common casing. The control system is provided with an internal bus for communication between the different parts.
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From European patent No. 728 559 B1, it is known, instead, to arrange the drives directly on the robot. Each one of the drives is mounted adjacent to the motor that it is to control. This is advantageous since the cables between the drives and the motor will be shorter, which reduces the radiation of high-frequency electromagnetic waves, which in turn may cause disturbance. Another advantage of shorter cables is that the risk of incoming EMC disturbances on the control signals is reduced.

It is common practice to have several robots arranged together in manufacturing cells or along a production line. 35 In such applications, the robots are either provided with individual control systems or with a common control system. Such a common control system comprises a main computer or one or more axis computers as well as one drive unit per

robot. A drive unit comprises a plurality of drives, usually between six and nine drives depending on how many motors are to be controlled. The axis computers and the main computer communicate via an internal bus.

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One disadvantage of these control systems is that they are inflexible. If it is desired, for example, to add a new function or replace some part of the control system, it is necessary today to intervene and make changes in the existing control system. To be able to add more robots, the existing control system must either be oversized even from the start regarding computer utility and power supply, or the whole of or parts of the control system must be replaced or be rebuilt to obtain the necessary computer utility and power supply.

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#### SUMMARY OF THE INVENTION

The object of the present invention is to provide a flexible control system for control of one or more manipulators. The fact that the control system is flexible means that it is easy to connect a new manipulator to the control system, to add a new function to the control system, and to replace some part of the control system.

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This object is achieved according to the invention with the control system described in the introductory part of the description, which is characterized in that the control system comprises a plurality of separate modules, adapted to handle various functions, whereby each one of the modules has its own power supply and is adapted to communicate with at least one of the other modules, the computers and the drive units being arranged in the modules. Each module is autonomous and has its own well-defined interface with respect to the other modules. The separate modules may either be placed together or be geographically separated at suitable locations.

Because the functions of the control system have been divided into a plurality of separate modules with their own power supply, it is easy to add a new function or to extend the capacity of the control system by connecting a new module. When something breaks down in the control system, the faulty module can simply be replaced. For each module that is added, the total power supply of the control system increases. If a new manipulator is to be connected to the control system, it is sufficient to connect another module to upgrade the control system. Thus, the control system need not be oversized from the start.

According to the invention, independent functional units are identified and separate modules with these functions are created. In this way, the need of information exchange between the modules is reduced, which implies that no high bandwidth is needed for the communication channels between the modules. This means that it is sufficient to use common simple standard protocols for the communication between the modules and thus inexpensive standard components may be used.

According to a preferred embodiment of the invention, the control system comprises a separate main computer module and at least one separate drive module, the main computer being arranged in the main computer module and the axis computer being arranged in the drive module. This is advantageous when it is desired to connect a new manipulator to the control system, since it is sufficient to connect a new drive module for upgrading the control system both with regard to power supply and computer utility.

According to another preferred embodiment of the invention, the control system comprises at least two separate drive modules. Advantageously, each drive module is adapted to control one manipulator. By arranging each drive module to control one manipulator, a new drive module is readily connected each time a new unit is added.

According to a further preferred embodiment of the invention, said drive module comprises a drive unit comprising a plurality of drives. One advantage of mounting the drives together with the axis computer is that it will be easy to 5 connect a new manipulator. The power supply to the drive module is adapted to the number of drives. When the control system is extended by another drive module, the power supply is automatically adapted to the number of drives and hence to the number of connected manipulators. One advantage 10 of mounting all the drives together in the same module is that this makes it possible to provide the drives with a common cooling system.

According to still another embodiment of the invention, the 15 control system comprises a separate transformer module, which has a transformer and is adapted to transform the incoming ac voltage to the correct voltage level for the modules. Different countries deliver alternating current with different voltage levels. Whether a transformer is 20 needed, and in that case which one, depends on the country in which the system is to operate. Because the transformer is arranged as a separate module, the module is easily replaced if another transformer is needed.

25 According to yet another embodiment of the invention, the control system comprises a separate control-panel module with the control panel of the control system. By arranging the control panel in a separate module, it is possible to integrate the control panel into some other piece of equipment so as to make it easily accessible to the operator. 30

According to a further embodiment of the invention, each 35 one of the modules is enclosed in its own casing. The casing protects the modules against the environment and makes it possible to place the modules separately. The modules are advantageously arranged physically separated. In this way, the modules may be easily spread out and placed in different places. In many cases, it is advan-

tageous to be able to spread out the modules in different places. The drive modules are preferably located as close to the motors as possible to obtain short cables which are less sensitive to EMC disturbances. In many branches of industry, there is a shortage of floor space due to compressed manufacturing cells and lines. With a drive system according to the invention, it is possible to place the various modules where there is free floor space.

10 According to another embodiment of the invention, at least some of the modules are arranged to communicate via the Ethernet. Ethernet is a simple standard protocol. By arranging the modules so that they can use the Ethernet, inexpensive standard components may be used.

15 According to still another embodiment of the invention, the control system comprises at least three such modules. A control system may comprise many modules, of which some modules handle different functions and others handle the same function. It is thus possible that the control system may comprise several modules with the same function. By the characteristic feature that the control system comprises at least three modules is meant that the control system comprises three modules irrespective of whether these handle different functions or the same function.

An additional object of the invention is to suggest a method for controlling one or more manipulators. This object is achieved with a method that is characterized in that said one or more computers and drive units are arranged in modules, that the modules are arranged with their own power supply, and that the modules are brought to communicate with at least one of the other modules. The control system is divided into a plurality of separate modules adapted to handle different functions, whereby the modules are provided with their own power supply and are brought to communicate with at least one of the other modules.

Although not explicitly described in the claims, the invention also covers the method in combination with the characteristic features of the control system according to any of the appended claims.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

The invention will now be explained in greater detail by means of various exemplary embodiments with reference to 10 the accompanying drawing.

Figure 1 shows a control system according to the prior art,

15 Figure 2 shows a control system according to a first embodiment of the invention,

Figure 3 shows a control system according to a second embodiment of the invention,

20 Figure 4 shows the control system in greater detail.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 1 shows a control system 1 according to the prior 25 art, controlling three industrial robots 2. The control system 1 comprises a main computer 4, three axis computers 6 and three drive units 8, each of which including a number of drives. Each drive unit 8 is connected to a robot 2 and supplies the robot with control signals and electric power. 30 The main computer, the axis computers and the drive units are arranged together and constitute one unit that is enclosed by a common casing 10. The control system has a common power-supply unit that produces voltages with the correct quality and with the correct level for all parts 35 included in the control system. The main computer and the axis computers communicate with each other and with the drive units via an internal bus (not shown in the figure).

A control system according to the invention comprises at least three separate modules, which are arranged to handle different functions. A plurality of different types of modules are available and each type of module has its own function. Each module has its own well-defined interface with respect to the other modules. When the modules are interconnected, they form a control system with all the functions of a conventional control system. The control system composed of the separate modules need not include all types of modules and may include several modules of the same type. The modules have their own power supply and are arranged so as to be able to communicate with at least one of the other modules. A plurality of the different types of modules are also provided with their own computer utility.

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Figure 2 shows a control system according to one embodiment of the invention, controlling three robots 2. The figure shows four modules, one main-computer module 12 and three drive modules 14. The control system also comprises other modules that are not shown in the figure. The main-computer module 12 comprises the main computer 4 of the control system and handles the functions of the main computer, such as executing robot programs and giving orders to the drive module regarding the movement of the robot, such as the desired position and speed. Each one of the drive modules 14 comprises an axis computer 6 and a drive unit 8. The function of the drive module is to carry out the orders of the main computer so that the robot carries out the movement ordered. Each module 12, 14 is enclosed in its own casing 15 and constitutes a separate physical unit. Each one of the drive modules 14 is directly connected to the main-computer module and communicates therewith via an Ethernet link.

35 Figure 3 shows another embodiment of a control system according to the invention, wherein the drive modules 14 instead are arranged in series. The first drive module is connected to the main-computer module 12 and to the second

drive module, which in turn is connected to the third drive module. These connections comprise communication via the Ethernet. Electric power is transmitted separately to each module.

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Figure 4 shows in more detail an embodiment of a control system according to the invention. The control system comprises five different types of modules: one main-computer module 12, one drive module 14, one control module 16, one transformer module 18, and one client I/O module 20. The main-computer module 12 includes the main computer, the communication card (RCC) of the robot, and one or more field bus cards. The main computer constitutes the centre of the system and it controls and reacts to communication from other parts of the system. The main computer executes robot programs and gives orders to the drive module regarding the position and speed of the robot. The drive module 14 comprises a drive unit with up to nine drives, an axis computer and a contactor card. A drive module may thus drive a six-axis robot with three external axes.

The control module 16 comprises an operating panel with built-in power supply and the control panel of the control system with an emergency-stop button and buttons for selecting various settings as well as a main switch. The control module 16 constitutes the centre of the safety functions of the robot and it supervises the whole safety chain. Most of the external safety signals for the robot are connected to the operating panel. The control module preferably includes a computer. A portable programming unit (TPU) 22 is also connected to the control module 16. The programming unit 22 is used by an operator for programming the robot. The client I/O module comprises I/O panels and is adapted to receive electric equipment or other electronics. What type of electronics or equipment to install into the module is determined by the robot user. The equipment installed may, for example, be a welding machine or a painting machine. It

is possible for the user to make external changes in this module so as to suit the requirements of the user.

The transformer module 18 comprises a transformer and a  
5 switch. The transformer module is supplied with ac voltage from the electricity network and transforms the ac voltage into the desired voltage level. The transformer module in turn supplies the other modules with ac voltage. All the  
modules have their own power supply, which means that they  
10 are provided with a power-supply unit 26 that converts incoming alternating current into direct current and produces the voltages that are needed in the module. The power-supply units 26 produce voltages of the correct quality and of the correct level for its module.

15 Each one of the modules 12-20 is enclosed in a casing for protection against pollutants in the surroundings. The modules that are in need thereof are provided with their own cooling system. A voltage arriving at the transformer module 18 is transformed by the transformer into a suitable voltage level and is then supplied to the modules via the cables 24a-c connected to the power-supply unit 26 in the  
20 modules. In this embodiment, the main-computer module 12 communicates with the control module 16 via an Ethernet cable 28a. The main-computer module 12 also communicates with the drive module 14 via an Ethernet cable 28b. The main computer supplies the axis computer in the drive module with new references every fourth ms. The main-computer module 12 and the client I/O module 20 are connected to each other via a field bus 30.  
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Which modules, and how many of each type, are included in the control system varies depending on the application. There should be at least a main-computer module, a drive  
35 module and a control module. The control system may have no or several transformer modules and no or several client I/O modules, respectively. In a small robot configuration, the transformer may instead be located in the drive module.

The invention is not limited to the embodiments shown but may be varied and modified within the scope of the appended claims. The division of the modules with respect to what functions they are to handle may be done in other ways than 5 those shown in the above-described embodiments. The number of different types of modules may also vary. The principle for the division of the functions of the control system into different modules is that these functions are divided in such a way as to require as small an exchange of information between the modules as possible. In another embodiment of the invention, the drive module comprises only the axis computer and the drives are instead arranged on the robot adjacent to the motors.